



Sheet Metal Facility List

FABRICATION

Amada EMK3510 Automated Punching Cell, Lights-Out Operation - Sheet Loading / Part Sorting

Amada Apelio Combination Punch/Laser Processing Center 31 Sta / 2000w laser

Strippit Super AG 30/30 Punch

Buetfering Steelmaster 2-Head Finishing Machine 44" width, wet collection

Autosert hydraulic hardware insertion press with auto feed

PEM Pneumatic hardware insertion press

36" Roll, 16 ga. Capacity

Amada 8' Pressbrake, 8-axis + auto crowning, WILA tooling, offline programming

Amada 8' Pressbrake, 10-axis + auto crowning, WILA tooling, offline programming

Premier 3' Pressbrake, CNC control

Accurpress 10' Pressbrake, CNC control

Trumpf L3030 Laser (CAP = 3/8"SS, 1/4" Alum, 5/8" MS)

Trumpf 2000R Punch

Trumpf V130, 130 Ton Press Brake

Trumpf V170, 187 Ton Press Brake

Acupress 60 Ton Press Brake

Acupress 12' Shear

AXYS Router, 7' X 16'

Finish Pro 37" Dry Timesaver

(2) Bridgeport Manual Machine Centers

Chevalier Milling Center

Pirahna Notching Center

Pemsetter Series 2000 Inserter

Pemsetter Series 4

Niagara 6' Roll Former, Model 354P

Baileigh 6', 10 GA Pich Roll

Ercolin Tubing / Pipe Bender

HYD-Mech S20A Austofeed Bandsaw

WATER JET

Omax 555 Water Jet with Tilt-a-Head

WELDING

(3) Miller TIG Welders

(2) Miller MIG Welders

Peer 30 kVa Pneumatic Spotwelder

Miller 5 kVa Hanging Spotwelder (with balancer and gyro bail)

Various Grinders and Sanders

(10) Welding Stations, 4 Fitted with Overbrace

Wall Cranes

(20+) Miller Welders

Alphil Spot Welder

Cutlass and AGM Stud / Pin Welders

FINISHING

3 Stage Iron Phosphate Batch cleaning system

(2) Powder Coating Booths

Custom Manufactured Curing Oven (10' max. part length)

Large Inventory of stock Powder

Complete Screen Printing Setup (fixtures / variety of std inks)

ENGINEERING

Solidworks '13

Amada AP100US

Amada BendCAM

Dr ABE Bend

Dr ABE Blank

Autocad, Solidworks Sigmanest Capabilities

Accepting DXF, DWG, SLDW Files

Fully Implemented "Exact" MIS Ssystem